



# LAPRENE® 830000951 NEUTRO

# **LAPRENE®**

#### **Product information**

Resin Identification	SEBS	ISO 1043
Part Marking Code	>SEBS<	ISO 11469

## Rheological properties

Melt mass-flow rate	190 g/10min	ISO 1133
Melt mass-flow rate, Temperature	190 °C	
Melt mass-flow rate, Load	5 kg	

## Typical mechanical properties

Tensile stress at 100% elongation	1.2 MPa	ISO 527-1/-2 or ISO 37
Stress at 300% elongation	2.5 MPa	ISO 527-1/-2 or ISO 37
Stress at break	5.1 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	596 %	ISO 527-1/-2 or ISO 37
Shore A hardness, 3s	48	ISO 48-4 / ISO 868
Tear strength, normal	23 kN/m	ISO 34-1

## Physical/Other properties

Density	910 kg/m <sup>3</sup>	ISO 1183

## Injection

Drying Recommended	no	
Melt Temperature Optimum	180	°C
Min. melt temperature	170	°C
Max. melt temperature	190	°C
Screw tangential speed	≤15	m/s
Mold Temperature Optimum	30	°C
Min. mould temperature	20	°C
Max. mould temperature	40	°C

#### Characteristics

Processing Injection Moulding

#### Additional information

Processing Notes Pre-Drying

Drying not necessary

## Storage

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

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